

**REVIEW ARTICLE**

**POST AND CORE: A REVIEW**

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**ABSTRACT**

A successful endodontic treatment has to be complemented with an adequate postendodontic restoration to make the pulpless tooth function indefinitely as an integral part of the oral masticatory apparatus. Careful postendodontic restoration is required, as the cumulative loss of tooth structure due to caries, trauma, and endodontic procedures combined with the loss of structural integrity contributes to the fracture of the tooth.

**INTRODUCTION**

Various methods of restoring pulpless teeth have been reported for more than 200 years. In 1747, Pierre Fauchard<sup>1</sup> described the process by which roots of maxillary anterior teeth were used for the restoration of single teeth and the replacement of multiple teeth. Posts were fabricated of gold or silver and held in the root canal space with a heat-softened adhesive called “mastic.”<sup>1,2</sup> The longevity of restorations made using this technique was attested to by Fauchard: “Teeth and artificial dentures, fastened with posts and gold wire, hold better than all others. They sometimes last fifteen to twenty years and even more without displacement. Common thread and silk, used ordinarily to attach all kinds of teeth or artificial pieces, do not last long.”<sup>1</sup>

Endodontic therapy, by these dental pioneers, embraced only minimal efforts to clean, shape, and obturate the canal. Frequent use of the wooden posts in empty canals led to repeated episodes of swelling and pain. Wooden posts, however, did allow the escape of the so-called “morbid humors.” A groove in the post or the root canal provided a pathway for continual suppuration from the periradicular tissues.<sup>1</sup>

Although many of the restorative techniques used today had their inception in the 1800s and early 1900s, proper endodontic treatment was neglected until years later. Today, both endodontic and prosthodontic aspects of treatment have advanced significantly, new materials and techniques have been developed, and a substantial body of scientific knowledge is available upon which to base clinical treatment decisions.

**ASSESSMENT OF RESTORABILITY**

An endodontically treated tooth must be evaluated before definitive restorative procedures are initiated. Evaluation factors are used to determine whether the endodontically treated

tooth is restorable, unrestorable, or restorable after successful retreatment.<sup>3</sup> Definitive restorative treatment should not be initiated if the treated tooth exhibits any of the following:

- Poor root canal filling
- Active inflammation
- Pressure sensitivity
- Exudate
- Fistula (or parulis)
- Periodontal disease (moderate or severe periodontitis)

Severe loss of sound tooth structure (tooth would not benefit from crown lengthening or orthodontic extrusion) In short, seven categories of infection, trauma, inflammation, unacceptable endodontics, or lack of restorability, as listed, can delay or end up in no definitive restorative treatment.<sup>4</sup>

### **PROTECTING THE REMAINING CORONAL TOOTH TISSUE—CREATING THE FERRULE**

A ferrule is defined as a band of extracoronary material at the cervical margin of a crown preparation that encompasses the tooth and provides resistance form to the tooth. This is usually provided by the crown that is placed over the post and core system. It is of paramount importance that as much coronal or supragingival tooth tissue is preserved as possible, as this significantly improves the prognosis of the tooth and restoration.<sup>5</sup> One to two millimeters of tooth tissue coronal to the finish line of the crown preparation significantly improves the fracture resistance of the tooth and is more important than the type of core and post material. The word ferrule is thought to be derived from the Latin word ferrum, meaning iron, and viriola, meaning bracelet. Thus, the ferrule effect occurs because of the crown bracing against the remaining supragingival tooth tissue. Some authors have questioned the benefit of the ferrule; however, majority of the literature would support its importance in reducing the probability of tooth fracture.<sup>6</sup>

- Barkhordar et al. compared restored teeth prepared with and without a ferrule and showed that the ferrule reduced the incidence/possibility of vertical root fracture by one-third.
- When failure occurred in teeth with a ferrule, it was most commonly due to horizontal fracture compared to the vertical root fracture seen in teeth with no ferrule. Thus, the teeth were more likely to be retrievable.
- A 1.5-mm ferrule can be recommended labially andlingually, whereas a shorter 1-mm ferrule could be accepted mesially and distally due to decreased stress in these directions
- Maxillary incisor - Longer ferrule on the palatal aspect
- Mandibular incisor - Longer ferrule on the labial aspect

### **POST**

**Dowel/Post:** The dowel is a post or other relatively rigid, restorative material placed in the root of the non-vital teeth. The purpose of the dowel is to provide retention for the core and coronal restoration.<sup>7</sup>

### **INDICATIONS FOR POST**

**To retain the restoration:** When insufficient tooth structure remains to hold a restoration (extensive caries, coronal fracture, etc) placing a dowel that extends occlusally provides this coronal retention.

**To protect remaining tooth structure:** Since the crowns of pulpless teeth are often partially or completely destroyed, occlusal forces cannot be delivered to the remaining tooth and

periodontium in a natural way. So posts are used to direct occlusal and lateral forces more apically.

**Marginal integrity:** by providing sufficient rigidity under load, this re-distribution helps maintain marginal integrity of the final restoration.

**Core and crown retention:** To retain a reconstituted clinical crown or “core” over which a permanent restoration can be cemented.

### **CONTRAINDICATIONS FOR POST**

Abnormal root anatomy.

Extensive caries including root caries.

Perforations.

External resorptions.

Short roots.

Dilacerated roots.

Blunderbuss canal.

Young patients with coronal fracture, with incomplete root formation.

Patients with poor oral hygiene.

### **CLASSIFICATION OF POST SYSTEM<sup>8</sup>**

#### **INGLE AND BAKLAND**

I. Custom-cast Posts

II. Prefabricated Posts

A. Tapered, smooth-sided e.g Kerr Endopost

B. Parallel-sided serrated and vented e.g Whaledent parapost

C. Tapered, self-threading screws e.g Dentatus screw

D. Parallel-sided, threaded e.g Radix anchor

E. Parallel-sided, threaded , split shank ,tapered apical end e.g Flexipost

#### **SHILLINBURG AND KESSLER CLASSIFICATION**

I. Custom-cast Posts

II. Prefabricated posts

a) Tapered, smooth-sided posts

b) Tapered, serrated posts

c) Tapered, threaded posts

d) Parallel, smooth-sided posts

e) Parallel, serrated posts

f) Parallel, threaded posts

### **DEPENDING ON MATERIALS USED**

#### **Metals**

(a) Custom-cast posts

(i) Gold alloys

(ii) Chrome-cobalt alloys

(iii) Nickel-chromium alloys

(b) Prefabricated posts

(i) Stainless Steel

(ii) Titanium

(iii) Brass

#### **Non-metals**

(a) Carbon-fiber

- (b) Fiber-reinforced
  - (i) Glass fiber
  - (ii) Quartz fiber
  - (iii) Woven Polyethylene fiber
- (c) Ceramic and zirconia

### ON THE MODE OF INSERTION ADVANTAGES<sup>9,10</sup>

They are custom fit to the root configuration AND Provide a better geometric adaptation to excessively flared, elliptical, tapered, noncircular or irregular shape canals.

Excellent core retention.

Greater strength in the sections.

This two-step procedure improves the marginal adaptation and allows for a variation in the path of insertion of the crown.

It almost always requires minimum tooth structure removal

Custom cast post and cores adapt well to extremely tapered canals or those with a non-circular cross-section or irregular shape, and roots with minimal remaining coronal tooth structure

### DISADVANTAGES

1. **Root fractures** - the modulus of elasticity of cast metal is 10 times greater than that of dentin leading to greater stress concentration and subsequent root fracture.  
The transmission of occlusal forces through the metal cores can focus stresses at specific regions of the root, causing root fracture
2. **Aesthetics** – metal post alter the light transmission through the tooth and may show through the root especially where the gingiva is thin.
  - (a) The corrosion products may pass into the root, discolouring the tooth
  - (b) Metal core will also alter the optical properties of overlying ceramic restoration.
3. **Biocompatibility** – non precious metals show corrosion within the root which has been implicated as a cause of root fracture.
4. This method requires two-appointment visits and a laboratory fee.

### PURPOSE OF THE POST<sup>11</sup>

1. Retention of the core (primary purpose)
2. Protection of the apical seal from coronal leakage

**Lovdahl et al and pontius** → no difference in fracture resistance in anterior teeth

**Trope et al** → post space weakens the tooth

**Eckerbom et al** → more flare up with posts

### TYPES OF POSTS

They will be classified as active or passive, parallel or tapered, and by material composition.<sup>12,13</sup>

**Active posts** :are threaded and are intended to engage the walls of the canal.

**Passive posts**: are retained strictly by the luting agent.

**Felton (1991),Burns(1990) & Standlee(1992)**-Active posts are more retentive than passive posts, but introduce more stress into the root

Their use should be limited to short roots in which maximum retention is needed than passive posts.

- **Common active post systems**
- **Common passive post systems**

**Parallel Versus Tapered Posts**

**Parallel metal posts** are more retentive than tapered posts.

Vertically occlusal loading → even distribution of force

Oblique force or at right angle → uneven distribution of forces

Stress concentration at apical end → reduced thickness of dentin

Induce less stress into the root, because there is less of a wedging effect,

less likely to cause root fractures than tapered posts.

**Sorensen and Martinoff (1984)** reported a higher success rate with parallel posts than tapered posts.

**TAPERED POSTS**

Require less dentin removal because most roots are tapered.

They are primarily indicated in teeth with thin roots and delicate morphology

**IMPORTANT PRINCIPLES FOR POSTS**

A. **Retention and Resistance**

B. **Mode of failure**

C. **Preservation of tooth structure**

D. **The Ferrule Effect**

E. **Retrievability**

F. **Retention and Resistance**

Post retention refers to the ability of a post to resist vertical dislodging forces.<sup>13</sup>

Influenced by

- the post's length,
- diameter and taper,
- the luting cement
- whether a post is active or passive

**FACTORS AFFECTING RETENTION OF POST SYSTEMS****POST LENGTH**

Longer the post, greater the retention and support and better is the stress distribution. Therefore post should be as long as possible without disturbing apical seal. Ideally a post should be placed to the depth of 2/3<sup>rd</sup> - 3/4<sup>th</sup> the length of bony supported root leaving a minimum of 3-5 mm apical seal. Short posts are dangerous and often lead to root fracture because of their failure to be completely surrounded by the periradicular bone. Concentrate functional loads to the cervical area.<sup>13</sup>

Equal to incisio-cervical or occluso-cervical length of crown. (*Pickard (1964), Sheets CE et al. (1970) Mondelli et al (1971), Harper RH et al. (1976)*)

The post should be certain fraction of the length of the root such as one half, two third, or four fifth (*Burnell, 1964*)

The post should be longer than the crown (*Silverstein, 1964*)

The post should be as long as possible without disturbing the apical seal. (*Henry et al 1977*)

The post should end halfway between the crestal bone and root apex. (*Goodacre, 1995*)

To summarize

Long roots → 3/4<sup>th</sup> length of root

Average root length → dictated by remaining gutta percha

Post should be 4 mm below the alveolar crest (*Burandham, 1999*)

Molar post should be maximum of 7 mm (*Abou Rass et al, 1982*)

**POST DIAMETER**

Increasing diameter does not provide significant retention. ( *Shilinberg et al. (1982)&Turner et al (1985)* )

**Krupp et al.** indicated that post length was the most important factor affecting retention and post diameter was a secondary factor. Increases stiffness of the post at the expense of the remaining dentin and the fracture resistance of the root decreases.<sup>14</sup>

**Goodacre**-post diameters should not exceed  $1/3^{\text{rd}}$  of the root diameter at any location. Post diameter must be controlled to preserve radicular dentin, reduce the potential for perforation and permit the tooth to resist fracture.

**Trabert et al. (1978)** measured the impact resistance of extracted maxillary central incisors as post diameter increased and found that increasing post diameter decreased the tooth's resistance to fracture.

**Mattison (1982)** found that stress increased in the tooth as the post diameter increased.

**Deutsch et al. (1985)** determined that there was a sixfold increase in the potential for root fracture with every millimeter the tooth's diameter was decreased.

**The Conservationist (Mattison)** <sup>15</sup>

Minimal instrumentation of canal after removal of gutta percha.

Instrumentation limited to removal of undercuts in canal.

Endodontically treated teeth with smaller diameter dowels resist fracture better.

Enlarging the canal till clean dentinal shavings extruded from the orifice.

**The Proportionist (Stern and Hirschfeld)**

The diameter of dowel should be  $1/3^{\text{rd}}$  the diameter of root.

The dowel space should not exceed  $1/3^{\text{rd}}$  the width of root at its narrowest dimension.

They suggested that one third relationship preserved sufficient tooth structure to resist root fracture.

## POST DESIGN

Tapered posts produced the greatest stress at the coronal shoulder. Parallel posts generated the greatest stress at the apex of the canal preparation. Of the threaded designs, the tapered screw produced the greatest wedging effect & highest stress levels. The parallel sided, serrated, vented post produced stresses that were distributed most uniformly along its length and appeared best able to protect the dentin.<sup>16</sup>

Parallel sided threaded posts that are tapered may be considered when additional retention is needed. A serrated or roughened post is more retentive than a smooth one, and controlled grooving of the post and root canal considerably increases the retention of tapered post.

→ High stress can be generated during insertion, particularly with smooth, parallel sided posts that have no vent for cement escape.

( Threaded posts)

Threaded post can produce high stress concentration during insertion and loading, but they have been shown to distribute stress evenly if posts are backed off a half turn. The cement layer results in a more even stress distribution to the root with less stress concentration.

## POST SURFACE TEXTURE

A serrated or roughened post is more retentive than a smooth one, and controlled grooving of the post and root canal considerably increases the retention of tapered post.<sup>17</sup>

## CORE MATERIALS

The core replaces carious, fractured, or missing coronal structure and helps to retain the final restoration. Desirable physical characteristics of a core include (1) high compressive and flexural strength, (2) dimensional stability, (3) ease of manipulation, (4) short setting time, and (5) the ability to bond to both tooth and post. Core materials include composite resin, cast metal or ceramic, amalgam, and sometimes glass ionomer materials.

### **COMPOSITE RESIN CORE**

Composite core materials take a number of strategies to enhance their strength and resistance; metal may be added, filler levels may be greater, or faster-setting ionomers may be used.<sup>18</sup> Composite core materials have been shown to exhibit slightly better mechanical values than conventional materials, but improvements are negligible.<sup>19,29</sup>

### **AMALGAM CORE**

Amalgam can be used with or without a post. In the 1980s, investigators described the amalgam core.<sup>20,30</sup> With the amalgam core technique, amalgam is compacted into the pulp chamber and 2 to 3 mm coronally of each canal. The following criteria were considered for the application of this technique: the remaining pulp chamber should be of sufficient width and depth to provide adequate bulk and retention of the amalgam restoration, and an adequate dentin thickness around the pulp chamber was required for the tooth-restoration continuum rigidity and strength. The fracture resistance of the amalgam coronal-radicular restoration with four or more millimeters of chamber wall was shown to be adequate, although the extension into the root canal space had little influence.<sup>21,31</sup>

### **GLASS IONOMER CORE AND MODIFIED GLASS IONOMER CORE**

Glass ionomer and resin-modified glass ionomer cements are adhesive materials useful for small buildups or to fill undercut in prepared teeth. The rationale for using glass ionomer materials is based on their cariostatic effect resulting from fluoride release. However, their low strength and fracture toughness result in brittleness, which contraindicates the use of glass ionomer buildups in thin anterior teeth or to replace unsupported cusps. They may be indicated in posterior teeth in which (1) a bulk of core material is possible, (2) significant sound dentin remains, and (3) caries control is indicated.<sup>23,33</sup>

### **INDIRECT FOUNDATION RESTORATIONS: CAST POST AND CORE**

For many years, use of the cast metal post and core has been the traditional method for fabricating the foundation restoration of a prosthetic crown. Classically, smooth-sided, tapered posts conforming to the taper of the root canal are fabricated from high noble alloys, although noble and base-metal classes of dental alloys have also been used. Noble alloys used for post and core fabrication have high stiffness (approximately 80 to 100 GPa), strength (1500 MPa), hardness, and excellent resistance to corrosion.<sup>23</sup> One advantage of the cast post/core system is that the core is an integral extension of the post and that the core does not depend on mechanical means for retention on the post. This construction prevents dislodgment of the core from the post and root when minimal tooth structure remains. However, the cast post/core system also has several disadvantages. Valuable tooth structure must be removed to create a path of insertion or withdrawal. Second, the procedure is expensive because two appointments are needed, and laboratory costs may be significant. The laboratory phase is technique sensitive. Metal casting of a pattern with a large core and a small-diameter post can result in porosity in the gold at the post/core interface. Fracture of the metal at this interface under function results in failure of the restoration. Most important, the cast post/core system has a higher clinical rate of root fracture than preformed posts.<sup>24,34</sup>

### **LUTING CEMENTS**

A variety of cements have been used to cement endodontic posts and include traditional cements, glass ionomer cements, and resin-based luting cements.

### **TRADITIONAL CEMENTS**

Zinc phosphate cements or polycarboxylate cements are still used for cementation of posts and crowns. They are generally supplied as a powder and a liquid, and their physical properties are highly influenced by the mixing ratio of the components. Their compressive strength is about 100 MPa, and elastic moduli are lower than that of dentin (5 to 12 GPa). Zinc phosphate cement is mostly used for cementing metal restorations and posts; film thickness of the zinc phosphate cement is less than 25  $\mu\text{m}$ . These cements provide retention through mechanical means and have no chemical bond to the post or to dentin but provide clinically sufficient retention for posts in teeth with adequate tooth structure.

### **GLASS IONOMER LUTING CEMENTS**

Glass ionomer cements are a mixture of glass particles and polyacids, but resin monomers may also be added. Depending on the resin content, glass ionomer cements can be classified as either conventional or resin-modified glass ionomer cements. Conventional glass ionomer cements have compressive strengths ranging between 100 and 200 MPa; the Young modulus is generally about 5 GPa. They are mechanically more resistant than zinc phosphate cements, and they can bond to dentin with values ranging between 3 and 5 MPa.

### **RESIN-BASED LUTING CEMENTS**

Today there is a trend toward the use of adhesive cements for bonding endodontic posts during the restoration of nonvital teeth. The rationale for using adhesive cements is based on the premise that bonding posts to root canal dentin will reinforce the tooth and help retain the post and the restoration.<sup>26,36</sup> Contemporary resin-based luting cements have been shown to exhibit compressive strengths around 200 MPa and elastic moduli between 4 and 10 GPa.<sup>27,37</sup> These materials may be polymerized through a chemical reaction, a photopolymerization process, or a combination of both mechanisms. Photopolymerization of these resin-based materials is often necessary to maximize strength and rigidity.

### **SELF-ADHESIVE CEMENTS**

More recently, self-adhesive resin cements have been introduced as an alternative to conventional resin-based luting cements. Self-adhesive luting cements contain multifunctional phosphoric acid methacrylates that react with hydroxyl apatite and simultaneously demineralize and infiltrate dental hard tissue.<sup>28,38</sup> They do not require any pretreatment of the tooth substrates, and their clinical application is accomplished in a single step.

### **PREPARATION GUIDELINES FOR POST AND CORE FABRICATION**

1. Coronal tooth preparation
  2. Root canal preparation and pulp chamber preparation
  3. Pattern fabrication
  4. Investing and casting procedures
  5. Clinical adjustment and cementation
- Coronal Tooth Preparation

Post and core fabrication done after the coronal tooth preparation has been completed.

Remove all undercuts that will prevent removal of pattern.

Preserve as much tooth structure as possible.

Prepare the finish line at least 2mm gingival to the core - This establishes the ferrule.

Complete the preparations by eliminating sharp angles and establishing a smooth finish line.

### **PREPARATION OF CANAL SPACE AND TOOTH**



- A. Removal of endodontic filling material to the appropriate depth.
- B. Enlargement of the canal.
- C. Preparation of the coronal tooth structure.

## REMOVAL OF GUTTA PERCHA

Three methods

Chemical (oil of eucalyptus, chloroform)

Thermal (electrical and heated instrument)

Mechanical (gates glidden drills, peeso reamers)

## CHEMICAL METHOD

- Solvents
- Chloroform
- Methylchloroform
- Eucalyptol
- Halothane
- Rectified turpentine
- Xylene

All these solvents have some level of toxicity so their use should be avoided.

### Chloroform:

- most popular solvent, long history of clinical use
- *Mc Donald (1992)* – no associated ban on its use
- *Chutich MJ (1998)*- chloroform regarded as a safe and effective solvent

### Disadvantages –

1. difficult to control the depth of softening of the gutta-percha
2. potential leakage of the solvents into the periradicular tissues

**Xylene and eucalyptol** – dissolve gutta percha slowly and only reach the effectiveness of chloroform when heated.(Wourms DJ et al (1990)

**Rectified turpentine oil** – higher level of toxicity than chloroform ( Barbosa et al (1994)

- Pungent odor

### Halothane

- effective solvent as chloroform
- takes longer time to remove filling than chloroform
- Increased cost
- Volatility of halothane and idiosyncratic hepatic necrosis

Mechanical method

## GATES GLIDDEN DRILL

a non-cutting tip

numbered 1-6, range in diameter from 0.5 to 1.5 mm in graduated increments of 0.2 mm.

shorter cutting flutes (1.5-4.0mm)

instruments measure 18 mm from the cutting end

ISO standardization – 50-150.

## ADVANTAGES OF USING GATES GLIDDEN DRILLS

- Cutting portion is smaller and more maneuverable
- Easier to use in starting very small canals
- Shorter cutting flutes and more flexible shafts.

## **PEESO REAMER**

non-cutting tip

numbered 1-6, range in diameter from 0.7 to 1.7 mm in graduated increments of 0.2 mm.

Longer cutting flutes (7.5-8.5mm).

instruments measure 18 mm from the cutting end

ISO standardization – 70-170.

## **ADVANTAGES**

- Have a sharp, but noncutting tip, they will follow the path of least resistance
- Conform more consistently to the original canal in the apical region than other types of instruments

## **TOUCH 'N HEAT**

Provide constant ,consistent heat application to soften the gutta percha in the coronal portion.

Care must be exercised , not to overheat the root which can damage to the PDL

Heat should be in a short burst to allow instrument to penetrate the gutta percha mass followed by cooling,which cause material to adhere to the heat carrier, facilitates its removal

Enlargement of the canal

## **FOR PREFABRICATED POSTS**

Enlarge the canal one or two sizes with a drill, endodontic file, or reamer that matches the configuration of the post.

Use a prefabricated post that matches standard endodontic instruments

## **FOR CUSTOM MADE POSTS**

Use custom made posts in canals that have a non-circular cross section or extreme taper. Enlarging canals to conform to a preformed post may lead to perforation. Often very little preparation will be needed for a custom made post.

undercuts within the canal should be removed and some additional shaping is necessary.

## **PATTERN FABRICATION**

Prefabricated plastic patterns

Inlay wax

Autopolymerizing resins

Custom-made posts :

**Direct procedure :** patients mouth

**Indirect procedure :** laboratory

## **DIRECT PATTERN TECHNIQUE**

### **ADVANTAGES**

Carved on tooth itself so less discrepancies

Little laboratory work

### **DISADVANTAGES**

- Great skill and practice
- Indirect vision reduces stereoscopic judgement.
- Increased chairside time
- If casting fails, patient has to be recalled

## **Direct Wax Pattern Technique**

Hard plastic post or thin metal needle is used as the central reinforcement around which resin or wax pattern is formed. Selected pin is roughened with carborandum disc. Alternatively, an old reamer or file can be used.

A thin layer of sticky wax is applied over the prepared pin. Instrument is tried in the root canal. Once tried instrument is coated with blue inlay wax. Warm a little and insert it into the root canal. Keep there for 60secs and then gently withdraw the instrument.

The post impression is ready. After the post, the core is built in patient's mouth using blue inlay wax. Impression is then invested and casting prepared. Apply blue inlay wax and insert again

## **TAKE OUT THE PATTERN**

### **CORE FABRICATION**

Final impression

Wax pattern

Direct resin pattern technique

- Prefabricated patterns
- Resin is mixed
- Notches placed over plastic pattern
- Canal lubricated
- Canal filled with resin with hand instrument or lentulospiral
- Plastic pattern coated with monomer and inserted
- Begins to stiffen → moved in and out
- Stiffens → completely removed
- Core is build up

## **INDIRECT PATTERN TECHNIQUE**

### **ADVANTAGES**

All margins can be finished in direct vision

Less strain

Wax pattern can be made in inaccessible area

Lingual portion directly visible

All adjustments can be done prior to insertion

Less fear of fracture of tooth

If casting fails, another pattern can be made

### **DISADVANTAGES**

Multiple steps so lots of discrepancies

More of laboratory time

Technique

To prepare the cast, impression can be made by injecting impression material into the canal. (lentulospirals)

Impression is reinforced with some type of rigid material viz. paper clips, steel wire, plastic sprue or a root canal instrument.

A custom acrylic post can also be made in the prepared canal.

The acrylic serves as the impression of the canal, which is transferred to a cast. A precision prefabricated plastic pin may be used to draw a post pattern. In cast with prepared space for post, the impression is made using blue inlay wax along with metal pin as described for direct methods.

- Impression of root space

- Impression on cast
- Pin and Blue Inlay Wax
- Final Impression<sup>38</sup>

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